## **CLAIMS**

1. A solid polymer electrolyte comprising an electrolyte salt, and a copolymer in which a block chain A containing a repeating unit represented by a formula (I) shown below:

$$\begin{pmatrix}
R_1 & R_3 \\
C & C
\end{pmatrix}$$

$$O & R_{4b} \\
O & C \\
C & C
\end{pmatrix}$$

$$O & R_{4b} \\
O & C \\
C & C \\
R_{4a}$$

(wherein, R<sub>1</sub> to R<sub>3</sub> each represent, independently, a hydrogen atom or a hydrocarbon group of C1 to C10, R<sub>1</sub> and R<sub>3</sub> may be bonded together to form a ring, R<sub>4a</sub> and R<sub>4b</sub> each represent, independently, a hydrogen atom or a methyl group, R<sub>5</sub> represents a hydrogen atom, a hydrocarbon group, an acyl group, or a silyl group, m represents an integer from 2 to 100, and individual R<sub>4a</sub> and R<sub>4b</sub> groups are either identical or different), a block chain B containing a repeating unit represented by a formula (II) shown below:

$$\begin{array}{c|c}
 & R_8 \\
 & C \\
 & C \\
 & R_7 \\
 & R_9
\end{array}$$
. . . (II)

(wherein, R<sub>6</sub> to R<sub>8</sub> each represent, independently, a hydrogen atom or a hydrocarbon group of C1 to C10, and R<sub>9</sub> represents an aryl group), and a block chain C are arranged in a sequence B, A, C.

2. A solid polymer electrolyte according to claim 1, wherein said block chain C contains a repeating unit represented by a formula (III) shown below:

$$\begin{array}{c|c}
 & R_{10} & R_{12} \\
\hline
 & C & C \\
 & R_{11} & R_{13}
\end{array}$$
. . . (III)

(wherein,  $R_{10}$  to  $R_{12}$  each represent, independently, a hydrogen atom or a hydrocarbon group of C1 to C10, and  $R_{13}$  represents an aryl group or a heteroaryl group).

- 3. A solid polymer electrolyte according to either one of claim 1 and claim 2, wherein said block chains A to C form a copolymer with a B-A-C bonding sequence.
- 4. A solid polymer electrolyte according to any one of claim 1 through claim 3, wherein a degree of polymerization of a repeating unit represented by said formula (I) is at least 10.
- 5. A solid polymer electrolyte according to any one of claim 1 through claim 4, wherein a degree of polymerization of a repeating unit represented by said formula (II) is at least 5.
- 6. A solid polymer electrolyte according to any one of claim 2 through claim 5, wherein a degree of polymerization of a repeating unit represented by said formula (III) is at least 5.
- 7. A solid polymer electrolyte according to any one of the claim 1 through claim 6, wherein a value of m in said formula (I) is an integer from 5 to 100.

- 8. A solid polymer electrolyte according to any one of claim 1 through claim 7, wherein a value of m in said formula (I) is an integer from 10 to 100.
- 9. A solid polymer electrolyte according to any one of claim 2 through claim 8, wherein said group R<sub>13</sub> in said formula (III) is an aryl group, and a degree of polymerization of a repeating unit represented by said formula (III) is at least 5.
- 10. A solid polymer electrolyte according to any one of claim 1 through claim 9, wherein a molar ratio ((I)/((II)+C)) between repeating units represented by said formula (I), and a combined total of repeating units represented by said formula (II) and repeating units within said block chain C is within a range from 1/30 to 30/1.
- 11. A solid polymer electrolyte according to any one of claim 2 through claim 9, wherein a molar ratio ((I)/((II)+(III))) between repeating units represented by said formula (I), and a combined total of repeating units represented by said formula (II) and repeating units represented by said formula (III) is within a range from 1/30 to 30/1.
- 12. A solid polymer electrolyte according to any one of claim 1 through claim 11, wherein a number average molecular weight of said copolymer is within a range from 5,000 to 1,000,000.
- 13. A solid polymer electrolyte according to any one of claim 1 through claim 12, which exhibits a microphase separated structure.
- 14. A solid polymer electrolyte according to any one of claim 1 through claim 13, wherein said electrolyte salt is one or more materials selected from a group consisting of

alkali metal salts, quaternary ammonium salts, quaternary phosphonium salts, transition metal salts, and protonic acids.

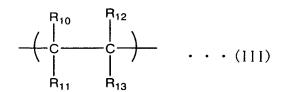
- 15. A solid polymer electrolyte according to any one of claim 1 through claim 13, wherein said electrolyte salt is a lithium salt.
- 16. A copolymer in which a block chain A containing a repeating unit represented by a formula (I) shown below:

$$\begin{array}{c|c}
 & R_3 \\
 & C \\
 & C$$

(wherein,  $R_1$  to  $R_3$  each represent, independently, a hydrogen atom or a hydrocarbon group of C1 to C10,  $R_1$  and  $R_3$  may be bonded together to form a ring,  $R_{4a}$  and  $R_{4b}$  each represent, independently, a hydrogen atom or a methyl group,  $R_5$  represents a hydrogen atom, a hydrocarbon group, an acyl group, or a silyl group, m represents an integer from 2 to 100, and individual  $R_{4a}$  and  $R_{4b}$  groups are either identical or different), a block chain B containing a repeating unit represented by a formula (II) shown below:

$$\begin{array}{c|c}
R_6 & R_8 \\
\hline
C & C \\
R_7 & R_9
\end{array}$$
...(II)

(wherein, R<sub>6</sub> to R<sub>8</sub> each represent, independently, a hydrogen atom or a hydrocarbon group of C1 to C10, and R<sub>9</sub> represents an aryl group), and a block chain C containing a repeating unit represented by a formula (III) shown below:



(wherein,  $R_{10}$  to  $R_{12}$  each represent, independently, a hydrogen atom or a hydrocarbon group of C1 to C10, and  $R_{13}$  represents an aryl group or a heteroaryl group) are arranged in a sequence B, A, C.

- 17. A copolymer according to claim 16, wherein said block chains A to C are bonded together in a B-A-C sequence.
- 18. A copolymer according to either one of claim 16 and claim 17, wherein a degree of polymerization of a repeating unit represented by said formula (I) is at least 10.
- 19. A copolymer according to any one of claim 16 through claim 18, wherein a degree of polymerization of a repeating unit represented by said formula (II) is at least 5.
- 20. A copolymer according to any one of claim 16 through claim 19, wherein a degree of polymerization of a repeating unit represented by said formula (III) is at least 5.
- 21. A copolymer according to any one of claim 16 through claim 20, wherein a value of m in said formula (I) is an integer from 5 to 100.
- 22. A copolymer according to any one of claim 16 through claim 20, wherein a value of m in said formula (I) is an integer from 10 to 100.

- 23. A copolymer according to any one of claim 16 through claim 22, wherein said group R<sub>13</sub> in said formula (III) is an aryl group, and a degree of polymerization of a repeating unit represented by said formula (III) is at least 5.
- A copolymer according to any one of claim 16 through claim 23, wherein a molar ratio ((I)/((II)+(III))) between repeating units represented by said formula (I), and a combined total of repeating units represented by said formula (II) and repeating units represented by said formula (III) is within a range from 1/30 to 30/1.
- 25. A copolymer according to any one of claim 16 through claim 24, wherein a number average molecular weight of said copolymer is within a range from 5,000 to 1,000,000.
- 26. A copolymer according to any one of claim 16 through claim 25, which exhibits a microphase separated structure.
- A method of producing a copolymer according to any one of claim 16 through claim 26, which utilizes a living radical polymerization in which a transition metal complex is used as a catalyst, and an organohalogen compound comprising 1 or more halogen atoms is used as an initiator.
- 28. An ion conductive film containing a polymer comprising a polymer segment (P1) that displays ionic conductivity and a polymer segment (P2) that displays no ionic conductivity, wherein said film exhibits a network-type microphase separated structure.

29. An ion conductive film according to claim 28, wherein said polymer comprising P1 and P2 is a polymer in which said segments are arranged in a P2, P1, P2 sequence.